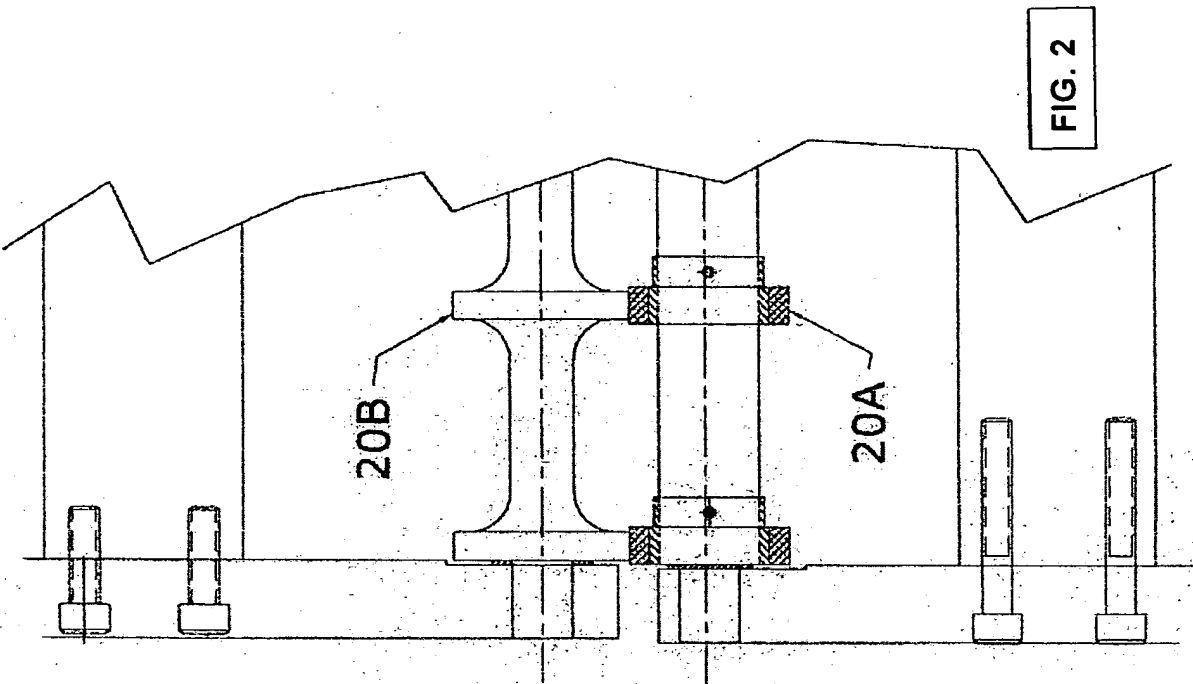
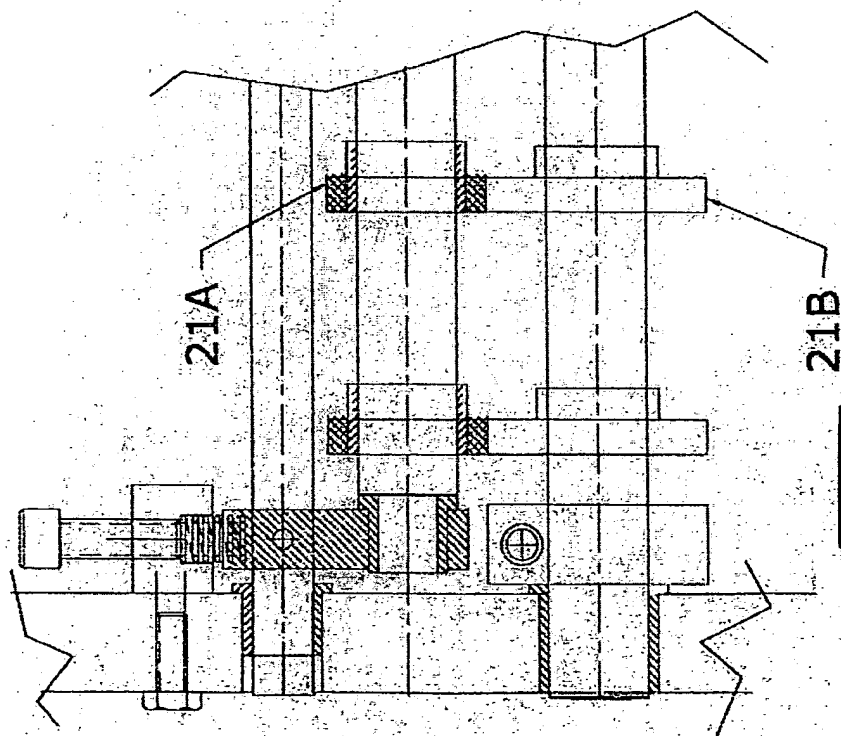


FIG. 1

UPPER GUIDE ROLLERS TYP.

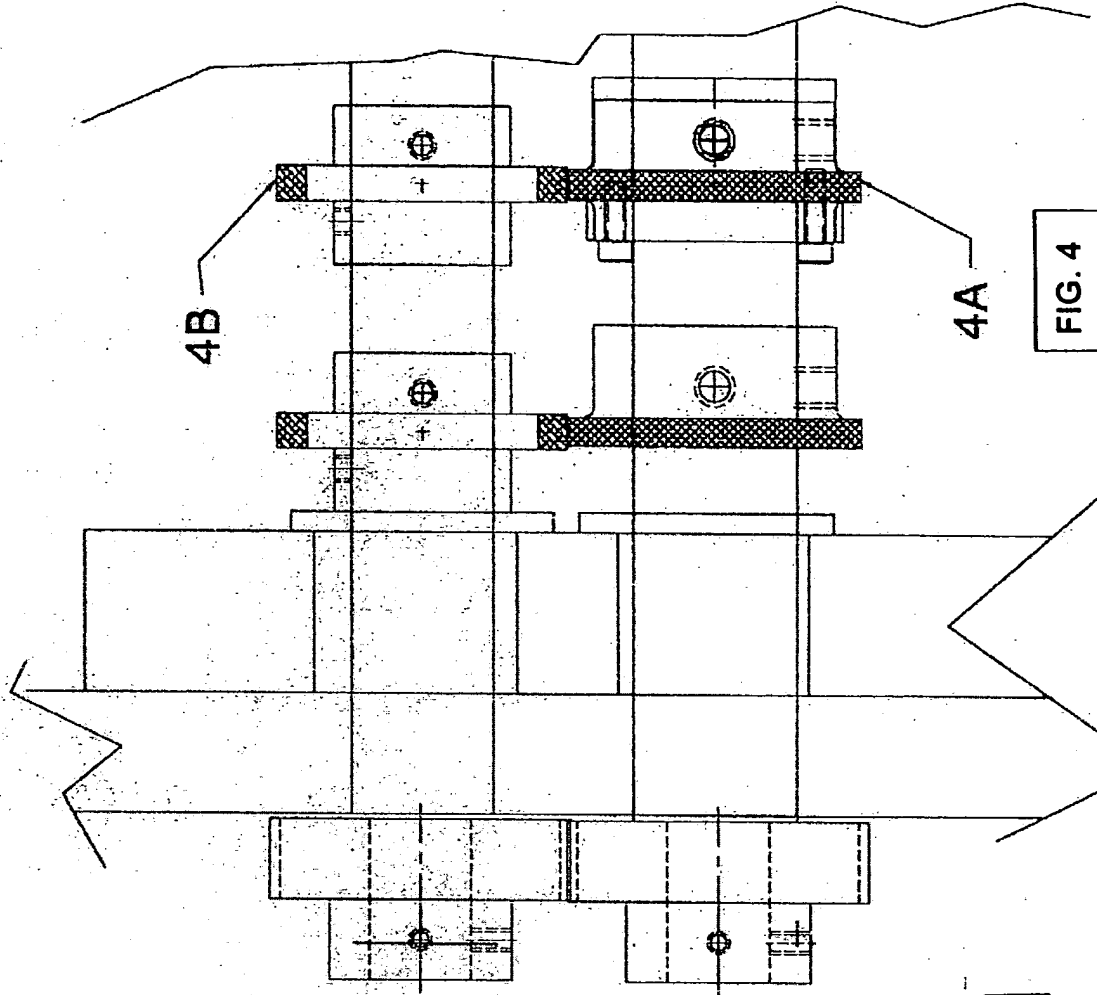
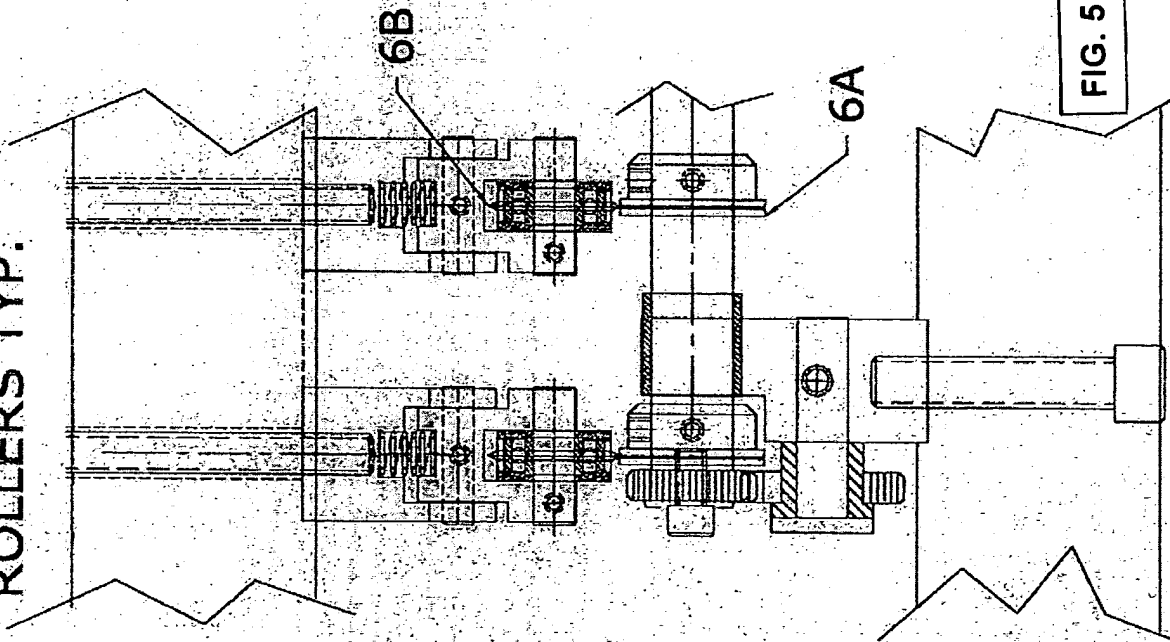


LOWER GUIDE ROLLERS TYP.



SLITTING CRUSH
ROLLERS TYP.

DRAW ROLLERS TYP.



FLAP MAKING SYSTEM

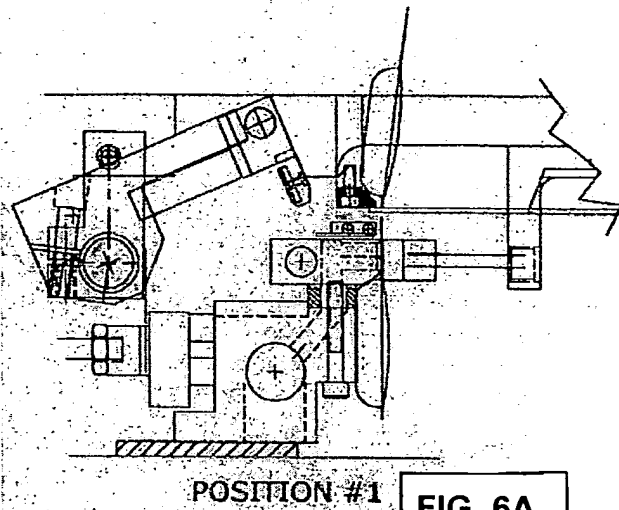


FIG. 6A

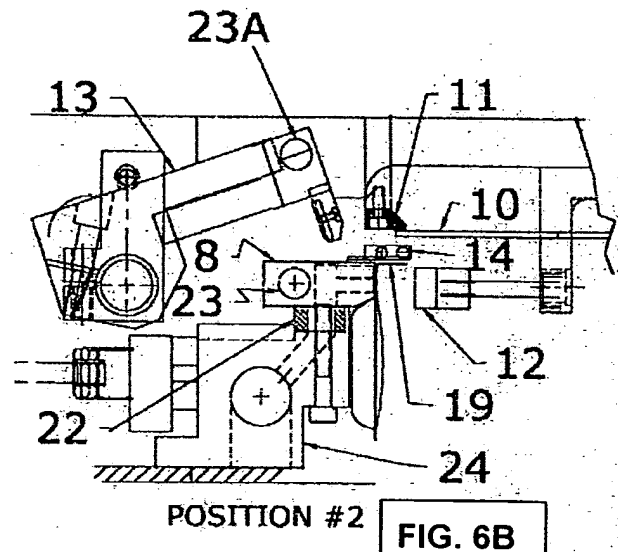


FIG. 6B

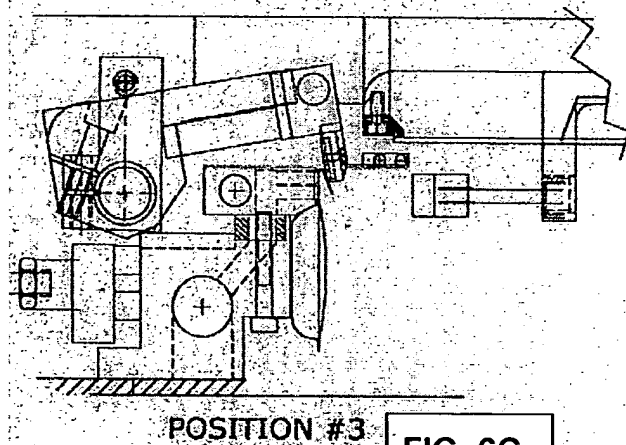


FIG. 6C

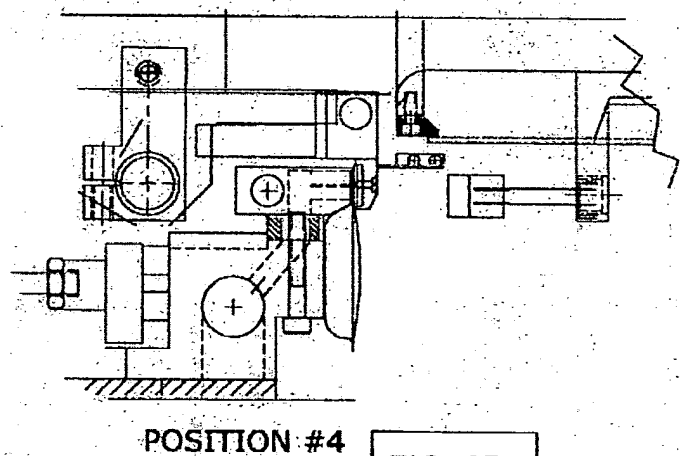


FIG. 6D

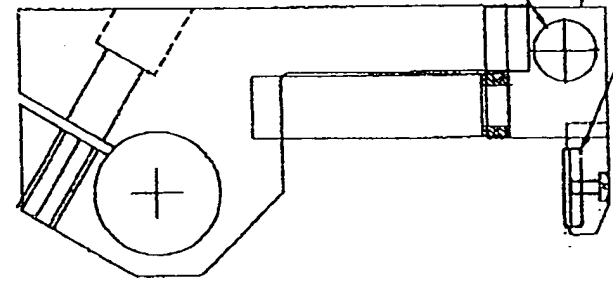


FIG. 7A

HEATER
23A

RESILIENT PRESSURE PAD
25

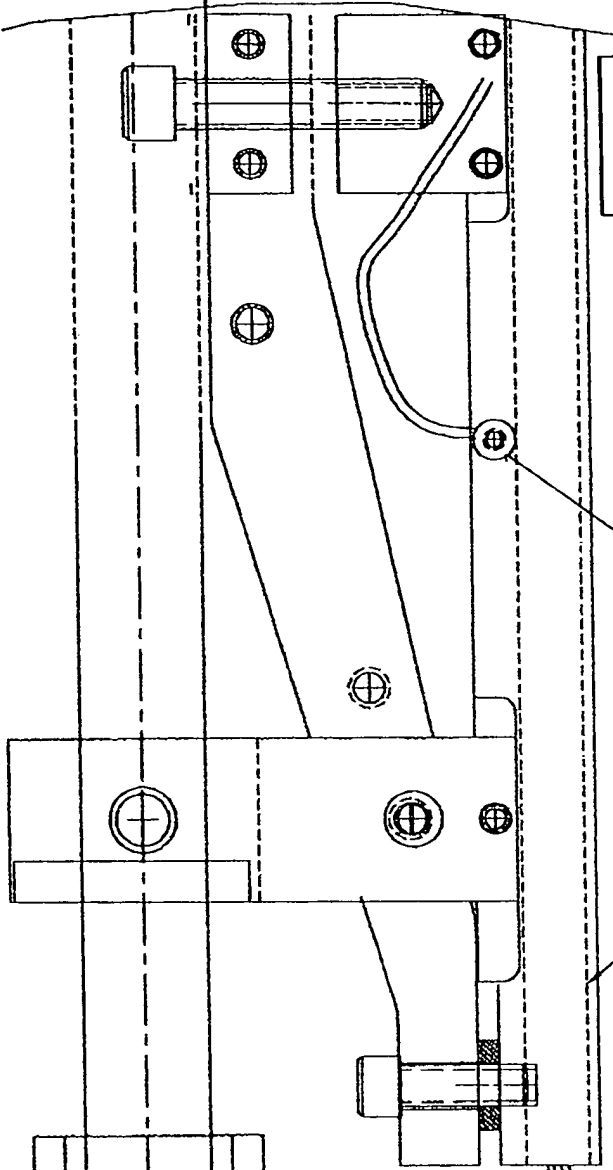


FIG. 7B

THERMOCOUPLE

PIVOTED FOLDER BAR 13

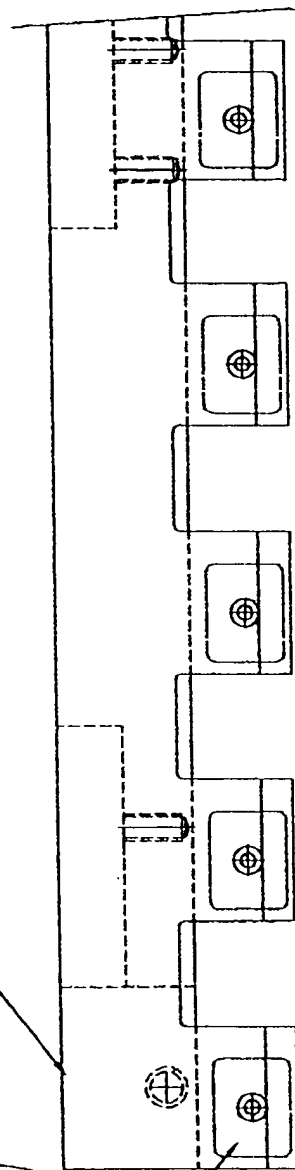
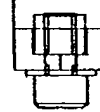


FIG. 7C



FIXED FOLDER BAR 14

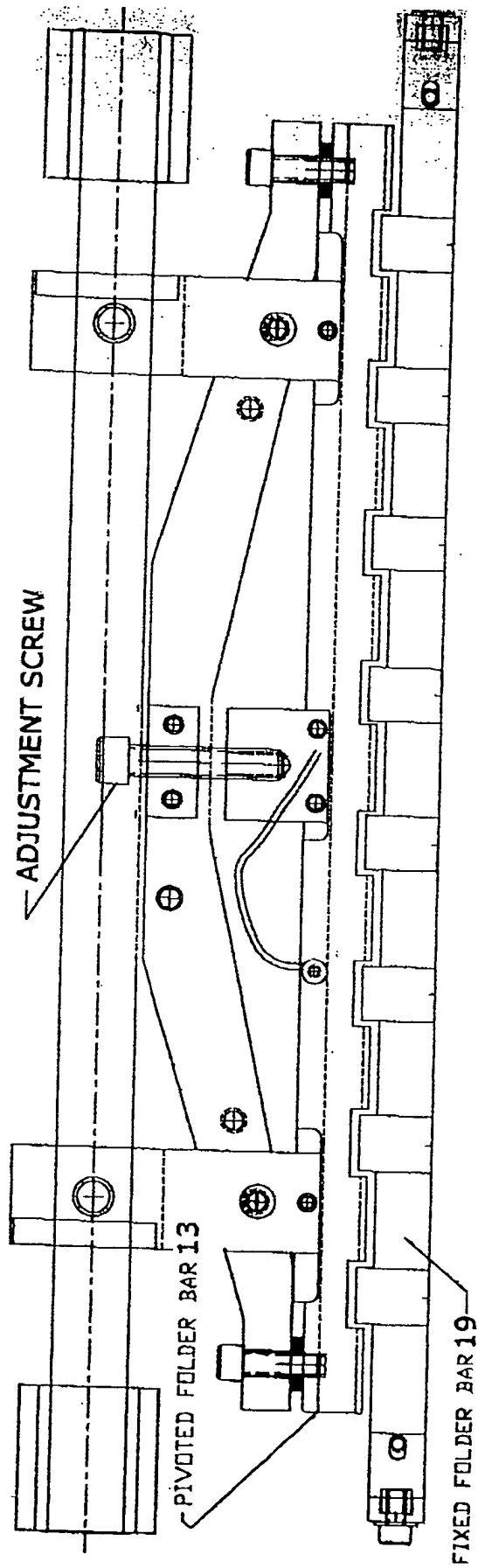


Fig. 7D

HEAT SEAL DIE

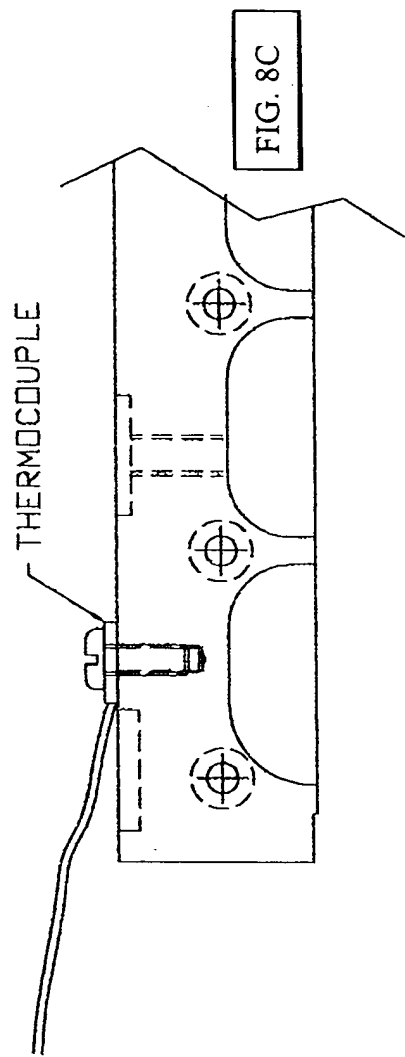


FIG. 8C

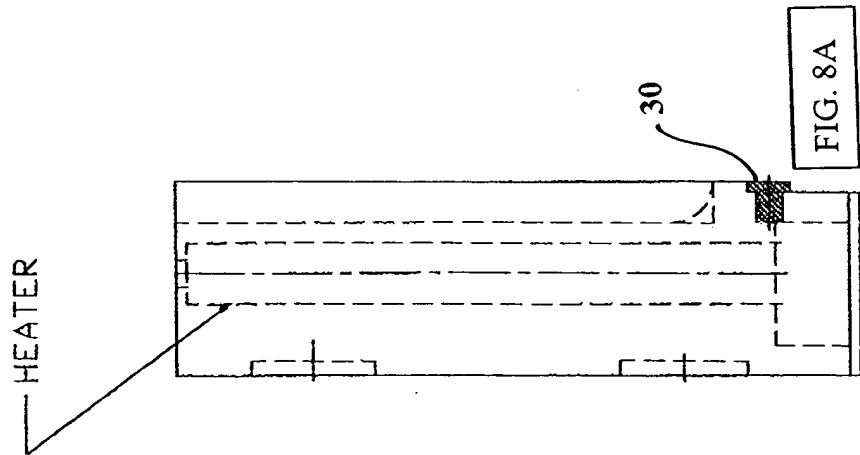


FIG. 8A

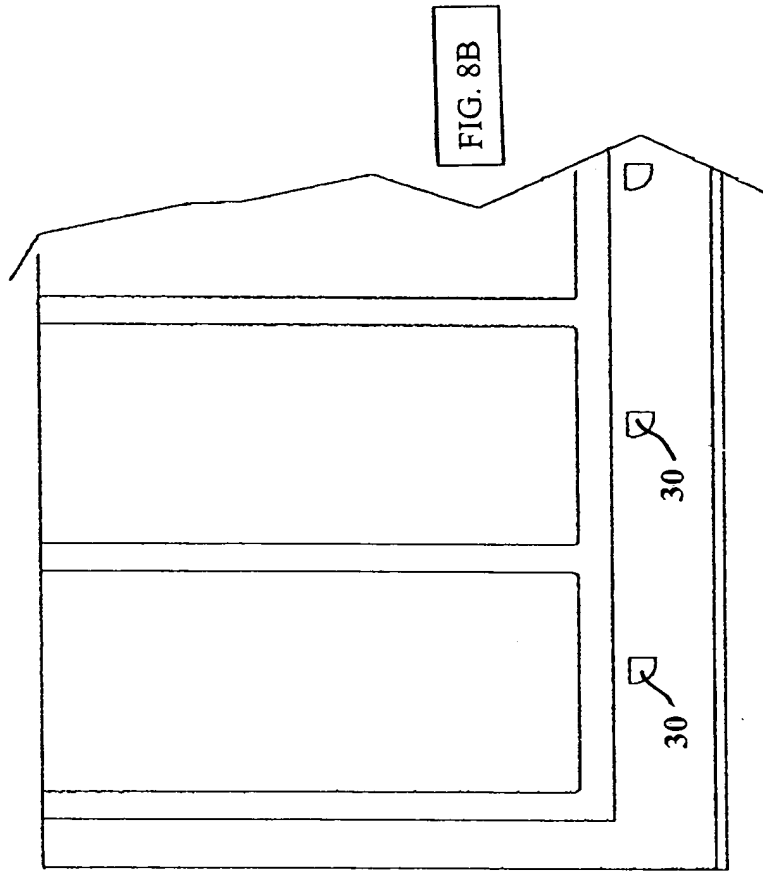


FIG. 8B

Fig. 9

